

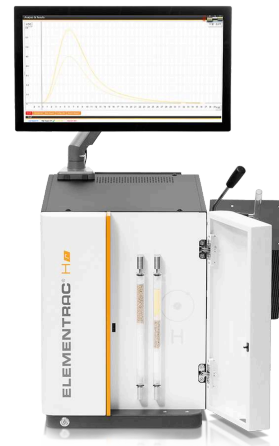


ELEMENTRAC H-R

# Hydrogen Analyzer

The ELEMENTRAC H-r uses the hot extraction method for the reliable and precise determination of hydrogen in small dimensioned metals based samples like steel or iron. For this purpose the ELEMENTRAC H-r utilizes a resistance heated quartz tube furnace which can be set up to maximum temperature of 1100 °C in combination with a powerful wide range TCD.

The ELEMENTRAC H-r is easy to use, requires only rudimental maintenance and is operated by the user-friendly ELTRA ELEMENTS software.



## PRODUCT ADVANTAGES

- | Resistance furnace with 13 mm inner diameter for analysis of medium and small sized samples
- | Suitable for analyzing steel samples for diffusible, residual, or total hydrogen
- | Maximum temperature of 1100 °C
- | Robust design allows use in both production control and laboratory environments
- | Easy calibration with standard materials or integrated gas dosing
- | Precise measurements even in the lower ppm concentration range

## APPLICATION EXAMPLES

| alloys, copper, steel



## FUNCTIONAL PRINCIPLE

Operation of the ELEMENTRAC H-r is fast, safe and easy. After weighing of the sample on a connected balance the weight is transferred to the user friendly ELEMENTS software. Of course a manual application of the sample weight is also possible.

After the logging in, the sample can be placed in the cold zone of the furnace. After starting the analysis, the furnace is rotated upwards for the sample to fall into the hot zone where the sample releases its embedded hydrogen which is subsequently measured with the wide range thermal conductivity cell. Due to the application of selected temperatures also the measurement of different fractions (e.g. diffusible hydrogen) may be possible.

Depending on the applied sample mass and applied settings in the application the measurement requires 1 up to 15 minutes. After finishing of the analysis the released hydrogen amount is calculated by the software and the result could be exported as pdf, csv, txt file or via LIMS.

Calibration of the ELEMENTRAC H-r can be done via gas calibration, certified reference materials or primary substances like  $TiH_2$ .

ELEMENTRAC H-R

**TECHNICAL DATA**

<b>Measured elements</b>	hydrogen
<b>Samples</b>	metals, steel
<b>Furnace alignment</b>	horizontal / tilting function
<b>Furnace</b>	resistance furnace with quartz tube, adjustable up to 1100 °C (operating temperature 900 - 1000 °C)
<b>Detection method</b>	thermal conductivity
<b>Combustion tube diameter</b>	ø 13
<b>Maximum sample size</b>	ø 11 x 60 mm
<b>Typical analysis time</b>	3 - 15 min (depending on sample mass and analysis settings)
<b>Chemicals required</b>	Schuetze reagents, magnesium perchlorate, sodium hydroxide
<b>Gas required</b>	Optional for the integrated gas calibration unit: Helium 99.995 % (2 - 4 bar / 30 - 60 psi)/ nitrogen 99.995 % pure (2 - 4 bar / 30 - 60 psi)
<b>Power requirements</b>	230 V, 50/60 Hz, 2 A, max. 450 W
<b>Required equipment</b>	PC, monitor, balance (resolution 0.0001g)
<b>Optional accessories</b>	carrier gas purification furnace

[www.eltra.com/hr](http://www.eltra.com/hr)

## ORDER DATA

### ELEMENTRAC<sup>®</sup> H-R

**(Please order PC, monitor, balance and consumables (starter-kit, anhydrone, sodium hydroxide, schuetze reagent) separately)**

**Measuring ranges at 1,000 mg sample weight 2)**

88200-4501 H-r (ID tube: 13 mm) 0.01 – 1,000 ppm H

88200-4500 H-r XXL (ID tube: 34 mm)

### REQUIRED ACCESSORIES

#### PC, MONITOR, BALANCE


71015-1000 Computer with Intel Core i5-8400 Processor, 256 GB SSD; 8 GB RAM; Windows 10 operating system; keyboard; mouse

88400-0584 Monitor, TFT (23.8")

88400-0645 Balance (resolution 0.0001 g)

### REQUIRED CONSUMABLES / CHEMICALS FOR FIRST OPERATIONS

90200  Anhydrone (magnesium perchlorate), 454 g 1)

90210  Sodium hydroxide, 500 g 1)

90270  Schuetze reagent, 100 g 1)

### FURTHER OPTIONS AND CONSUMABLES

#### ACCESSORIES (HARDWARE)

88200-9000 Carrier gas purification furnace, without filling (please order filling and quartz wool separately)

88400-0610 Barcode scanner


72080 Nitrogen regulator, 1 piece

#### CHEMICALS (FILLINGS FOR GLASS AND QUARTZ TUBES)


90200  Anhydron (magnesium perchlorate), 454 g 1)

90210  Sodium hydroxide, 500 g 1)

90270  Schuetze reagent, 100 g 1)


90426-1001  Filling for carrier gas purification furnace (suitable for one filling)

90332  Glass wool, 50 g

92610  Tube of high vacuum grease, 35 g


#### SPATULAS, TWEEZERS, SPOONS AND TONGS


88400-0229  Tweezers (160 mm), curved, 1 piece

88400-0472  Tweezers (145 mm), straight, 1 piece

88400-0475  Set with 6 spatula and 1 tweezers, for multiple weighing procedures


#### TOOLS FOR STORAGE, TRANSPORTING AND WEIGHING

36121  Quartz boat, 74 x 22 x 10 mm, 1 piece, for weighing pins

88400-0477  Weighing boat, 1 piece, for weighing and usage of granulates

#### TOOLS FOR MAINTENANCE

71010  Brush, 16 mm, 1 piece, for cleaning balance from dust

88400-0473  Powder funnel (plastics), 1 piece, for easy filling of chemical tubes

88400-0489 Rubber plug 14 x 20 x 24 mm, 1 piece, for sealing small glass tubes like  
88400-0006

88400-0490



Rubber plug 29 x 35 x 30 mm, 1 piece, for sealing big glass tubes like 09090

88600-0027

Sodium hydroxide, Anhydrone filter tube

## CALIBRATION MATERIALS

**Calibration materials may show slight variations depending on the current lot.**

**To see the current certification please visit [www.ELTRA.com](http://www.ELTRA.com).**

91110



Steel, 100 balls, gold plated, 1 g each, >1.9 ppm H